



PROGRAMME

Jéudi 22 juin 2017

10h30 - 12h

Accueil des participants - Hall d'entrée de l'IEMN

12h15 - 13h45

Déjeuner

13h45 à 14h

Ouverture des quatrièmes Journées SCOPe

14h à 14h45

Conférence d'ouverture (Invitée)

"Interferogram Average Over Wavelength Spectroscopy: 10000-Fold Improvement in (Bio)Sensing Using Nanostructured Porous Silicon Interferometers"

Prof. G. Barillaro - *University of Pisa, Italy*

Communications

14h45 à 15h05

"Gravure par contact du silicium à l'aide d'électrodes en or nanoporeux"

Stéphane Bastide, Encarnacion Torralba, Elias Mpogui, Taha El Assimi, Mathieu Halbwax, Vincent Magnin, Joseph Harari, Jean-Pierre Vilcot, Sylvain Le Gal, Raphaël Lachaume, Christine Cachet-Vivier.

15h05 à 15h25

"Surfaces nanostructurées imprégnées et applications"

Abderrahmane Hamdi, Thomas Dargent, Yannick Coffinier, Vincent Thomy.

15h25 à 15h45

"Fabrication of Lateral Porous Silicon Membranes by Means of Ion Implantation"

Yingning He, Douglas Silva De Vasconcellos, Eric Imbernon, David Bourrier, Thierry Leichle.

15h45 à 16h05

"Fabrication de membranes en silicium poreux et exemples d'applications"

Sebastien Desplobain, Laurent Ventura, Benjamin Bardet, Thomas Defforge, Gaël Gautier, Jérôme Billoué.

16h05 à 16h50

Pause café et séance posters - Hall d'entrée de l'IEMN

16h50 à 17h35

Conférence invitée

"Application to RF microelectronic devices of Porous silicon technology"

Dr. J. Billoue - GREMAN - *Université de Tours, France*.

17h35 à 17h55

"Stabilization of porous silicon in aqueous buffer using atomic layer deposited hafnium oxide"

Jonathan Rassin, Laurent Francis.

17h55 à 18h15

"Fabrication of porous silicon layer on silicon-on-insulator surface and its use for laser desorption/ionization of peptides and antibiotics and their detection by mass spectrometry"

Abderrahmane Hamdi, Rabah Boukherroub, Yannick Coffinier

18h15 à 18h35

"Optimisation de la photoluminescence de particules de silicium microporeux"

Thomas Defforge, Gaël Gautier.

18h35

Fin de la journée

20h

Dîner au centre de Lille au restaurant Couvent des Mimines

Vendredi 23 juin 2017

9h15 - 10h

Conférence d'ouverture (Invitée)

"Matériaux carbonés poreux et leurs applications"

Dr. R. Boukherroub - Université de Lille 1, France

10h - 10h20

Communications

"Manufacture and development of all-solid-state Li-ion micro battery based on nanostructured materials"

Yasemin Duygu YuceI

10h20 à 10h40

"Investigation of the acoustic properties of porous silicon layers used as backing material for Capacitive Micromachined Ultrasonic Transducers"

Julie Lascaud

10h40 à 11h10

Pause café - Hall d'entrée de l'IEMN

11h10 à 11h30

"Porous Silicon Nanoparticles for Cancer Theragnostic"

Eduardo Cueto Diaz

11h30 à 11h50

"Nanotopography of porous silicon scaffold to increase bone regeneration"

Naveen Fatima, Elodie Middendorp, Eduardo Jose Cueto Diaz, Alban Desoutter
Hamideh Salehi, Frédérique Cunin, Frédéric Cuisinier, Pierre-Yves Collart Dutilleul.

11h50 à 12h30

Assemblée Générale de SCOPE.

12h30 à 12h45

Remise du prix de la meilleure communication et clôture des 4èmes Journées SCOPE.

12h45 à 14h

Cocktail déjeunatoire - Salle Pierre Armand - IEMN



CONFÉRENCIERS INVITÉS



Interferogram Average Over Wavelength Spectroscopy: 10000-Fold Improvement in (Bio) Sensing Using Nanostructured Porous Silicon Interferometers

Prof. G. Barillaro

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Abstract

Porous silicon (PSi) is a nanostructured material increasingly exploited for both refractometric and (bio)sensing applications, though currently suffering of restricted real applications due to insufficient sensitivity and, in turn, poor limit of detection.

In this talk, development, characterization, and application (to both refractometry and biosensing) of a novel ultrasensitive technique for the label-free discrimination of either bulk or surface refractive index changes (namely, Interferogram Average over Wavelength – IAW –reflectance spectroscopy) using nanostructured PSi interferometer is discussed. As to refractometric applications, a minimum bulk refraction index variation of 10^{-7} RIU was experimentally measured using NaCl aqueous solutions, with a theoretical limit of detection of 10^{-8} RIU. As to biosensing applications, a minimum concentration of TNF α , a protein biomarker of inflammation and sepsis, at concentration of 3 nM was experimentally monitored, with high selectivity and limit of detection of 200 pM. Both these results represent a 1000-fold improvement with respect to the commonly used fast Fourier Transform reflectance spectroscopy for PSi interferometers.

The IAW reflectance spectroscopy envisages bringing PSi optical (bio)sensors at the forefront of ultrasensitive label-free biosensing techniques with ultimate limit of detection in the order of pM level. This enables porous silicon targeting real application for point-of-care clinical analysis where low analyte concentrations are required to be detected in small volume of biological samples.

Short Bio

Giuseppe Barillaro is Professor of “Biomedical Electronics” at the Information Engineering Department of the University of Pisa, where he has been leading his research group.

The primary research interest of Barillaro’s group is to exploit micro and nanotechnologies for the development of novel inorganic and organic materials, as well as their functional integration to get devices and systems with applications in photonics, microelectronics, (bio)sensing, and (nano)medicine.

G. Barillaro is author of more than 150 scientific publications, among which 73 papers on peer reviewed international journals and 10 Patents.

Matériaux carbonés poreux : préparation et applications

Dr. R. Boukherroub

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Abstract

La première utilisation connue de solides poreux concerne le charbon actif et remonte à l'Antiquité, période durant laquelle les Égyptiens s'en servaient comme adsorbant pour des applications médicales. Depuis, l'intérêt pour les matériaux carbonés poreux n'a cessé de croître pour diverses applications et particulièrement celles liées à la catalyse hétérogène, la séparation sélective de gaz, la purification de l'eau, le stockage énergétique (supercondensateur)...

La dernière décennie a vu l'émergence du graphène, un matériau constitué d'une unique couche de carbone. Ce matériau présente des caractéristiques exceptionnelles telles qu'une grande robustesse, une bonne conduction électrique mais aussi une grande surface spécifique. Cette dernière est très importante pour de nombreuses applications où l'interaction avec le matériau est primordiale, dans le cas par exemple des capteurs, supercapacités, relargage de principes actifs, catalyse...

Dans cette présentation, je vais discuter les résultats obtenus au laboratoire sur la préparation de matériaux hybrides poreux à base de graphène ou de graphène poreux ainsi que leurs applications dans les domaines de l'environnement, énergie et biomédical.

1. Facile synthesis of fluorinated polydopamine/[chitosan/reduced graphene oxide composite aerogel](#) for efficient oil/water separation. Ning Cao, Qian Lyu, Jin Li, Yong Wang, Bai Yang, Sabine Szunerits, Rabah Boukherroub. *Chemical Engineering Journal* 326 (2017) 17-28
2. Photothermally triggered On-Demand Insulin Release from Reduced Graphene Oxide modified Hydrogels. Florina Teodorescu, Yavuz Oz, Gurvan Quéniat, Amar Abderrahmani, Catherine Foulon, Marie Lecoeur, Rana Sanyal, Amitav Sanyal, Rabah Boukherroub and Sabine Szunerits. *Journal of Controlled Release* 246 (2017) 164–173
3. On demand electrochemical release of drugs from porous reduced graphene oxide modified flexible electrodes. Samia Boulahneche, Roxana Jijie, Alexandre Barras, Fereshteh Chekin, Florina Teodorescu, Santosh K. Singh, Julie Bouckaert, Mohamed Salah Medjram, Sreekumar Kurungot, Rabah Boukherroub and Sabine Szunerits. *Journal of Materials Chemistry B* (in press)
4. N-doped Porous Reduced Graphene Oxide as an Efficient Electrode Material for High Performance Flexible Solid-state Supercapacitor. Santosh K. Singh, Vishal M. Dhavale, Rabah Boukherroub, Sreekumar Kurungot and Sabine Szunerits. *Applied Materials Today* (in press)

Application to RF microelectronic devices of Porous silicon technology

Dr. J. Billoue

GREMAN, Université de tours, France



Abstract

The increasing expansion of telecommunication applications leads to the integration of complete system-on chip (SOC) associating analog and digital processing units. Such integrated circuits (IC) involve active devices (diodes or transistors for example) as well as passive components (inductors and/or capacitors), required in many applications as amplifiers, mixers, voltage-controlled oscillators, filters or resonators. Moreover, passive component performances are limited by the proximity of lossy Si substrate and surrounding metallization. Then, obviously, the characteristics of the substrate become crucial to reach high performances of monolithic RF system.

Looking for IC compatible processes, porous silicon (PS) seems to be a promising candidate as it can provide localized isolating regions from various silicon substrates.

In this work, we present a fan of porous silicon substrates which can be used for RF devices integration. We will put the emphasis on the intrinsic electrical properties such as the AC electrical conductivity or the dielectric constant. Then, we will describe the performances of widespread RF devices, that is to say inductors or coplanar waveguides. Finally, we will describe implementation of more complex functions like passive and active filters.

Short Bio

Jérôme Billoué received the M.Sc. degree in Telecommunications from the Université de Poitiers, Poitiers, France, in 2004 and the Ph.D. degree in electronic and engineer science from the Université François Rabelais, Tours, France, in 2007. He is currently associate professor with the GREMAN, research group on materials, microelectronics, acoustics & nanotechnology, France. His current research interests include microelectronic radio-frequency passive devices modelling, integration and characterization on innovative materials. He is author or co-author of about 20 peer-reviewed articles and 2 invited conferences in the field of radio-frequency devices integration on innovative materials. He is also chair member in the french society of Porous SemiConductors and Oxides (SCOPE). He has an h-index of 7 and his papers have been cited in more than 90 publications.



RECUEIL DE RÉSUMÉS DES PRÉSENTATIONS ORALES

Gravure par contact du silicium à l'aide d'électrodes en or nanoporeux

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S. Le Gall***, R. Lachaume***, C. Cachet-Vivier*, S. Bastide*

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La gravure du silicium (Si) est un processus clé dans la fabrication de microstructures essentielles pour plusieurs familles de composants utilisées en microélectronique, photonique ou pour les laboratoires sur puces. Une grande variété de technologies de microstructuration de Si existe de nos jours. Leur efficacité remarquable nécessite néanmoins de nombreuses étapes de traitement (masquage / lithographie par faisceau de photon ou électron / gravures humides ou sèches) qui ne conviennent pas à toutes les industries, notamment lorsque la réduction des coûts et les cadences de production sont des aspects-clés (e. g. cellules solaires au Si).

Le développement d'une technique de gravure sans masquage, avec impression directe de motifs, pourrait simplifier considérablement le processus de fabrication mais nécessite de recourir à des techniques s'apparentant au micro-usinage. Quelques réalisations dans le domaine de l'électrochimie ont été rapportées en ce sens dans la littérature [1-4]. Le développement le plus récent est une version électrochimique de la dissolution assistée par métaux utilisée pour produire des nanostructures à grand facteur de forme : une électrode en métal noble est mise en contact avec un échantillon de Si dans une solution de HF et polarisée par rapport à une contre-électrode ; dans les zones en contact avec le métal, ce dernier joue le rôle d'outil de gravure en oxydant/dissolvant localement les atomes de Si [1,2]. Le problème majeur rencontré avec cette configuration réside dans le contact intime Si/Métal qui entrave l'approvisionnement en électrolyte au-delà de quelques dizaines de micromètres. La gravure est de ce fait très lente, partant des bords de l'outil métallique et progressant latéralement.

C'est dans ce cadre que nous présentons une nouvelle stratégie pour effectuer une gravure électrochimique par contact du Si qui permet de transférer des motifs présents à la surface de l'électrode en une seule fois et sans masque à l'aide d'outils métalliques de grandes dimensions, selon le procédé illustré par la figure 1a [4].

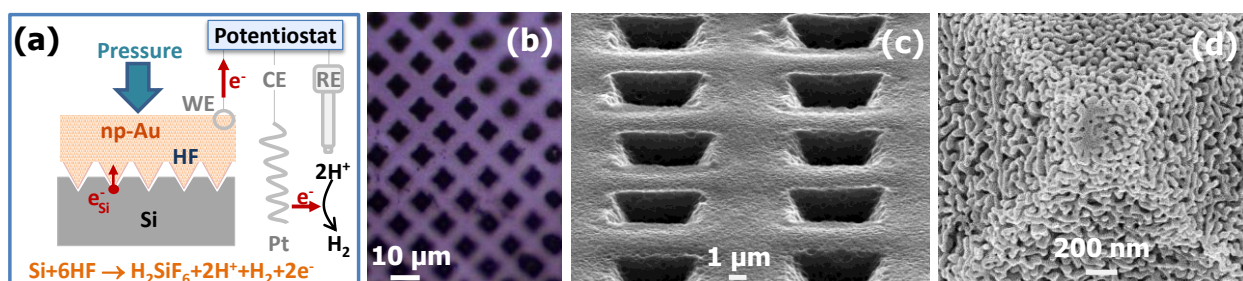


FIG. 1 – a) Schéma du procédé de gravure électrochimique par contact; b, c) images de microscopie optique et électronique à balayage d'une surface de Si type n (100) Si après impression d'un motif de pyramides inversées avec d) une électrode en or nanoporeux constituées d'un réseau de pyramides à base carrée.

Le problème de diffusion de l'électrolyte est résolu en utilisant pour la première fois des électrodes à base de métaux nanoporeux, qui donnent à l'électrolyte accès à l'ensemble de l'interface Si/métal. Ainsi, une gravure sans restriction de taille de surface à traiter peut être réalisée. Nos premiers résultats obtenus avec des électrodes en or nanoporeux (figure 1d) démontrent le transfert d'un réseau bien défini de pyramides inversées à base carrée sur une surface d'environ 1 mm² (figure 1b et 1c) en une seule étape et sans lithographie préalable ou masquage du substrat. Le transfert du motif de l'électrode au substrat est indépendant de l'orientation cristallographique. Ces résultats constituent une démonstration du concept de gravure par contact de Si de type « nanoimprint » permettant d'envisager de nombreux développements.

[1] Azeredo, B. P., Y.-W. Lin, A. Avagyan, M. Sivaguru, K. Hsu, et P. Ferreira. (2016). Direct Imprinting of Porous Silicon via Metal-Assisted Chemical Etching. *Advanced Functional Materials* 26, 2929- 2939.

[2] Fukushima, T., A. Ohnaka, M. Takahashi, et H. Kobayashi. (2011). Fabrication of Low Reflectivity Poly-Crystalline Si Surfaces by Structure Transfer Method. *Electrochemical and Solid-State Letters* 14, B13.

[3] Sugita, T., C.-L. Lee, S. Ikeda, et M. Matsumura. (2011). Formation of Through-Holes in Si Wafers by Using Anodically Polarized Needle Electrodes in HF Solution. *ACS Applied Materials & Interfaces* 3, 2417- 2424.

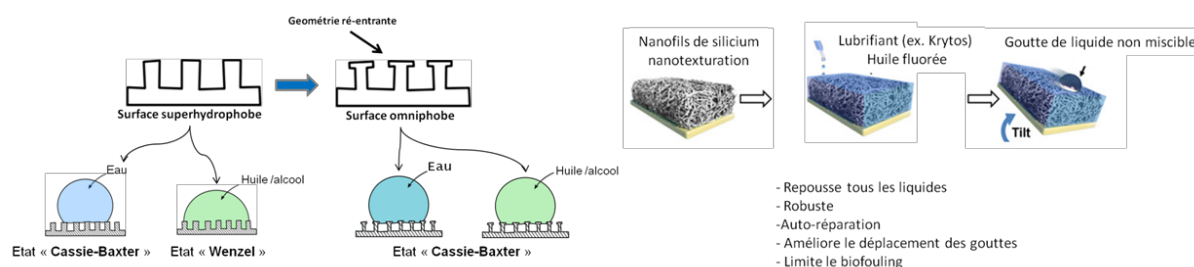
[4] Torralba, E., M. Halbwx, T. El Assimi, M. Fouchier, V. Magnin, J. Harari, et al. (2017). 3D patterning of silicon by contact etching with anodically biased nanoporous gold electrodes. *Electrochemistry Communications* 76, 79- 82.

Surfaces nanostructurées imprégnées et applications.

Sawsen Zouaghi, Abderrahmane Hamdi, Maude Jimenez, Thomas Dargent, Yannick Coffinier & Vincent Thomy

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Alors que les surfaces superhydrophobes ont connu un très fort engouement au début des années 2000, il s'est très vite posé le problème de leur réelle utilisation : limitées à des liquides aqueux, les applications possibles s'en sont trouvées très restreintes. En 2007, les travaux pionniers du groupe de McKinley et Cohen du MIT, sur le développement de surfaces dites superoléophobes, ont permis d'étendre la gamme de liquides étudiés [1]. Ces surfaces présentent un non mouillage (maintien d'un état de Cassie-Baxter grâce à l'emprisonnement des poches d'air sous le liquide) y compris pour des liquides à faible tension de surface (liquides non polaires, alcools, huiles, ...). Contrairement aux surfaces superhydrophobes, la conception de surfaces oléophobes est plus complexe. En effet, la structuration de la surface doit présenter un angle ré-entrant afin de piéger l'interface liquide/air. L'exemple typique d'une telle géométrie est la structure surplombante formée par une tête de clou ou le chapeau d'un champignon (Figure de gauche). Plus difficile à réaliser qu'une simple rugosité, une importante diversité de réalisations technologiques a cependant vu le jour ce qui peut expliquer qu'à l'heure actuelle il n'existe que très peu d'exemple d'applications concrètes [2,3].



Cependant une limitation majeure de ce type de surface concerne la difficulté à maintenir un état de Cassie-Baxter stable (air piégé sous le liquide) dans le temps : en fonction des conditions expérimentales (pression, vibration, évaporation, défaut ponctuel de la surface, ...) le liquide pénètre tôt ou tard dans les structures. Une réelle percée dans le domaine a été effectuée il y a peu par le groupe d'Aizenberg du Wyss Institute. L'idée repose sur l'imprégnation d'une surface texturée mouillante par un liquide de faible tension de surface (en général une huile inerte fluorée non miscible avec l'eau). Quelle que soit la rugosité de surface (micro ou nano texturée ou structurée), elle permet de maintenir le liquide imprégné en place. On parle alors de surface SLIPS (Slippery Liquid-Infused Porous Surfaces). Plutôt que d'obtenir une interface liquide / solide / air comme dans le cas d'une surface superomniphobe avec état de Cassie-Baxter, les surfaces SLIPS assurent une interface liquide imprégné / liquide sous test (Figure de droite).

Nous présenterons ici leur fabrication (ablation laser, méthode "MACE"...) ainsi que quelques applications récentes.

[1] Tuteja A., McKinley G., Cohen, R. E. et al., Science, 318, 1618 – 1622, 2007

[2] Nanotechnologies for Synthetic Super Non-wetting Surfaces, Thomy V. et al. John Wiley & Sons Ed., 2014

[3] Nguyen T.P.N., Brunet P., Coffinier Y., Boukherroub R., Langmuir, 26, 23, 18369-18373, 2010

Fabrication of Lateral Porous Silicon Membranes by Means of Ion Implantation

Yingning He*, Douglas Silva De Vasconcellos*, Eric Imbernon*, David Bourrier*, Thierry Leichle*

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In this work, we present a fabrication process (Fig. 1) for the realization of lateral porous silicon membranes with tunable pore size and porosity (Fig. 2) and their integration into planar microfluidics. Since the formation of porous silicon by anodization is highly dependent on the dopant type and concentration [1], we use ion implantation to manipulate the local dopant concentration in order to control the membrane properties. The dead-end filtration capability [2] of fabricated lateral porous silicon membranes is demonstrated by adequately retaining 300 nm diameter beads, while small biomolecules permeate the membranes (Fig. 3). Finally, since the inner pore surface is negatively charged in physiological buffer, the membranes exhibit ion depletion phenomena upon electric field application, which indicates that they can act as cation perm-selective membranes [3] for molecule separation (Fig. 4).

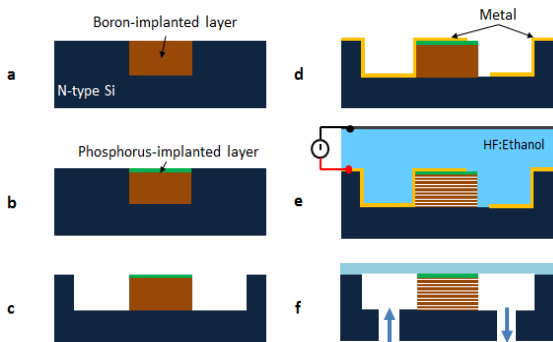


FIG. 1 – Fabrication process of lateral porous silicon membranes using ion implantation. (a) Boron and (b) Phosphorus implantation. (c) Dry etching to create microchannels. (d) Patterning of the working electrode. (e) Silicon anodization. (f) Fabrication of inlets/outlets by sandblasting and channel sealing by anodic bonding.

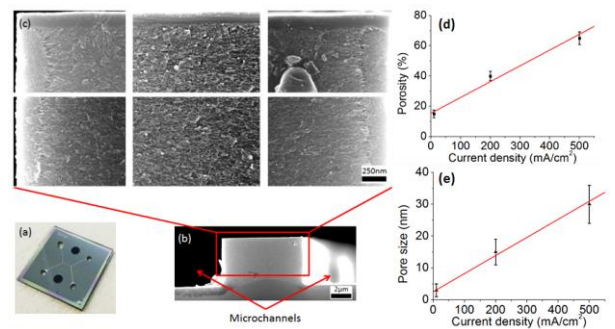


FIG. 2 – (a) Optical photograph of a fabricated fluidic chip integrating a porous silicon membrane. (b) SEM picture of the porous membrane bridging two channels. (c) SEM close-up of the membrane showing the protective top n-type layer. Variation of membrane porosity (d) and pore size (e) with the current density used during silicon anodization.

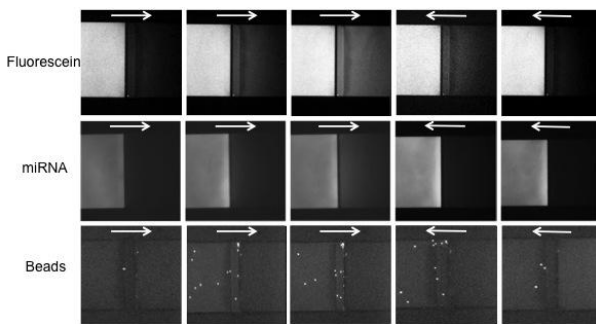


FIG. 3 – Filtering capability of the fabricated lateral porous silicon membrane tested by flowing fluorescein, miRNA, and 300 nm diameter beads. The white arrows indicate the direction of the fluid flow. The porous silicon membrane is located in the center of each image. The biomolecules can flow back and forth through the membrane while beads are prevented from passing through the membrane.

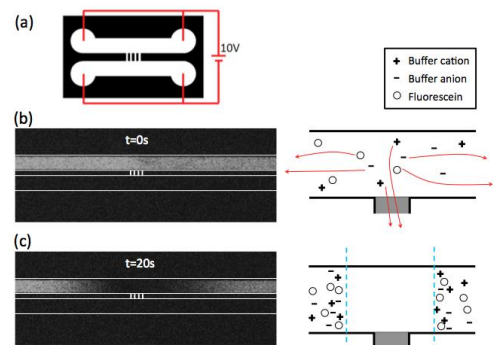


FIG. 4 – Ion depletion phenomena happening at the microchannel/porous membrane interface. (a) Layout of the device: the top microchannel is filled with a mixture of fluorescein; the bottom microchannel is filled with buffer; Pt electrodes are inserted in the reservoirs; 10 V is applied across the porous membrane. (b) and (c): the negatively charged porous membrane only allows cations to pass through, which leads to an ion depletion region in the vicinity of the porous membrane.

[1] Eijkel, C. J. M., Branebjerg, J., Elwenspoek, M., & Van de Pol, F. C. M. (1990). *Electron Device Letters*, IEEE, 11(12), 588-589.

[2] Leichlé, T., & Bourrier, D. (2015). *Lab on a Chip*, 15(3), 833-838.

[3] Kim, S. J., Wang, Y. C., Lee, J. H., Jang, H., & Han, J. (2007). *Physical review letters*, 99(4), 044501.

Fabrication de membranes en silicium poreux et exemples d'applications

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SiLiMiXT-SAS est une start-up issue des travaux de recherche du laboratoire CNRS-GREMAN UMR 7347. Créée en 2013, SiLiMiXT a l'objectif de produire des structures en silicium poreux et de développer des solutions industrialisables de production électrochimique de couches de silicium poreux sur plaquettes de silicium et sous forme de membranes (Fig 1.a). Les membranes poreuses élargissent le champ d'application du silicium poreux. Elles sont produites par rupture mécanique (lift-off) d'une couche mince enterrée et fragilisée par une porosité élevée [1]. La profondeur de cette couche de rupture détermine l'épaisseur de la membrane, du micron à quelques dizaines de microns.

Les plaquettes de silicium avant rupture sont compatibles avec toutes les étapes classiques de fabrication des dispositifs microélectroniques. Cette technique permet par exemple de réaliser des dispositifs passifs de type capacitif (transducteurs capacitifs ultrasonores) ou inductif [2] (inductances radiofréquences pour la téléphonie mobile et l'électronique nomade – Fig. 1.b). Les plaquettes « lift-off ready » servent également de support de dépôt pour la croissance épitaxiale de matériaux semi-conducteurs (substrats photovoltaïques et fabrication de plaquettes SOI). Des membranes vierges de tout dépôt pourront servir d'éléments de filtration de gaz ou de particules en solution [3]. Leurs métallisations en font des électrodes de condensateurs électrochimiques efficaces [4]. Leur structuration en réseau de couches permet de fabriquer des filtres optiques (réflecteur de Bragg [5]) ainsi que des poudres colorées [4]. Si l'on considère également la fonctionnalisation des membranes par greffage de molécules ou imprégnation de nanoparticules, cette liste d'applications non-exhaustive, devient illimitée.

Les membranes en silicium poreux présentent l'avantage d'être libérées de leur substrat de silicium dont la manipulation reste exclusivement du ressort des spécialistes des technologies de fabrication de dispositifs semi-conducteurs. Les membranes en silicium poreux sont accessibles à d'autres métiers et représentent donc des perspectives de nouvelles parts de marchés, notamment dans le domaine du stockage électrochimique de l'énergie électrique.

A l'occasion des journées SCOPE 2017, SiLiMiXT présentera des exemples d'applications réalisées sur membranes et sa stratégie de développement pour promouvoir le matériau silicium poreux sous toutes ses formes.

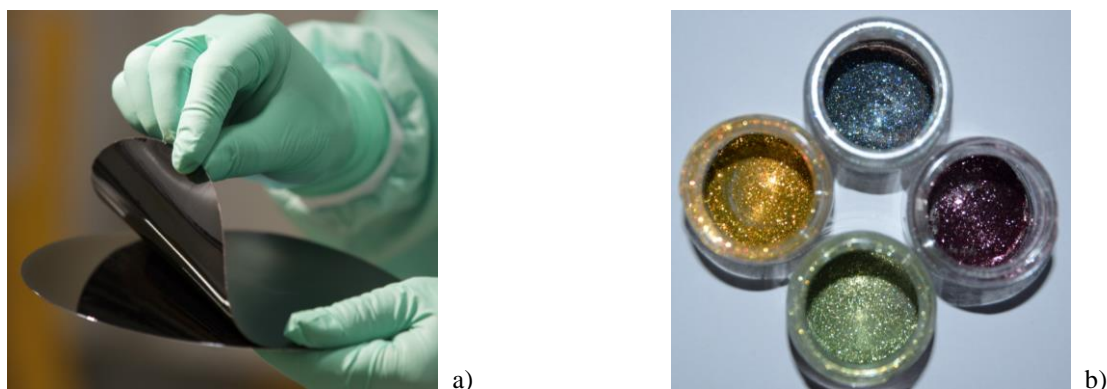


FIG. 1 – a) Membrane flexible en silicium poreux sur plaquette 8 pouces. b) Poudre colorée en silicium poreux

- [1] Solanki, C.S., R. R. Bilyalov, J. Poortmans, J. Nijs (2002), Transfer of a thin silicon film on a ceramic substrate, *Thin Solid Films*, Vol 403-404, 34-38
- [2] Billoué, J., G. Gautier and L. Ventura (2011), Integration of RF inductors and filters on mesoporous silicon insulating layers, *Phys. Status Solidi A* Vol 208-6, 1449-1452
- [3] Campbell, J., J. A. Corno, N. Larsen, J. L. Gole (2008), Development of Porous-Silicon-Based Active Microfilters, *J. Electrochem. Soc.* Vol 155-2, D128-132
- [4] Site web de SiLiMiXT: <http://www.silimixt.com>
- [5] Setzu, S., G. Léron del et R. Romestain (1998). Temperature effect on roughness of formation interface of p-type porous silicon, *Journal of Applied Physics*, Vol 84-6, 3129-3133

Stabilization of porous silicon in aqueous buffer using atomic layer deposited hafnium oxide

Jonathan Rasson, Laurent A. Francis

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As porous silicon (PSi) is widely used for sensing and biosensing applications, it is often exposed to aqueous media. Unfortunately, PSi is unstable in presence of water due to the oxidation/dissolution of the Si scaffold, which leads to significant shifts in its optical properties and thus prevents an accurate reading of measurements for a sensitive detection [1]. Several methods modifying the PSi chemistry have been successfully applied to solve this issue, such as the carbonization [2], hydrosilylation [2] and ozone oxidation [3] with the most used being the thermal oxidation [1].

However, when using the thermal oxidation method, *i.e.* oxidizing the PSi layer at 800 °C for 1 hour, we noticed that this method presents a significant drawback. Indeed, due to the relatively low optical index of SiO₂, $n = 1.42$, the PSiO₂ layer exhibits a low contrast when immersed in aqueous media such as Phosphate Buffered Saline (PBS), whose optical index is 1.34. This leads to small Fabry-Pérot fringes due to weak light interferences, which renders the measurements very sensitive to noise.

This work thus focuses on the use of atomic layer deposition (ALD) of hafnium oxide to passivate the internal surface of PSi layers while maintaining a high contrast in aqueous media to ensure an efficient and sensitive detection. ALD is a method of choice due to its high conformality of coating for high aspect ratio nanostructures and its precise thickness control down to the angstrom due to its self-limiting mechanism [4]. In this research, we compared the stability of PSi layers in PBS over time, both for PSi oxidized at 800 °C and for PSi coated with a 8.5 nm thick layer of HfO₂. For both scenarios, we observed a shift in effective optical thickness of the same magnitude (Fig. 1), while the variation from one measurement point to another is significantly reduced to the PSi/HfO₂ layer. The noise level and the signal-to-noise ratio (SNR) were then computed with the SNR for the PSi/HfO₂ layer being 10 times smaller than for the PSiO₂ layer. This difference in SNR could ultimately lead to an improvement of the limit of detection for biosensors operating in aqueous media.

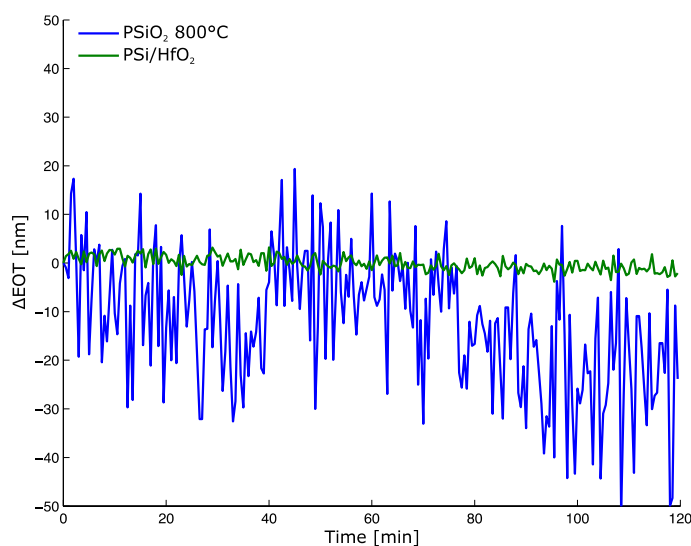


FIG. 1 – Stability over time of PSi in PBS: (blue) PSi oxidized at 800 °C for 1 hour, (green) PSi coated with HfO₂.

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Fabrication of porous silicon layer on silicon-on-insulator surface and its use for laser desorption/ionization of peptides and antibiotics and their detection by mass spectrometry.

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Résumé :

Matrix-assisted laser desorption/ionization mass spectrometry (MALDI-MS) has become a widespread analytical tool for peptides, proteins, metabolites and other biomolecules. However, due to a competitive desorption of parasitic ions from the matrix, it is difficult to detect low molecular weight compounds (<700 Da). To enable desorption/ionization of small molecules, techniques operating in absence of an organic matrix were developed. These techniques known as surface-assisted laser desorption/ionization mass spectrometry (SALDI-MS) rely on the use of nanostructured surfaces as laser desorption/ionization-assisted material. As compared to traditional MALDI-MS, SALDI-MS offers several advantages such as the ability to detect small molecules (< 500 Da), easy sample preparation, low noise background, high salt tolerance and fast data collection.¹ Many types of micro-nanostructured surfaces have already been designed and prepared keeping particular attention to surface morphologies and chemical functionalizations.² It was reported that pore size and depth, nanostructure sizes, surface porosity, and roughness could affect LDI efficiencies. For instance, the length of nanostructured layers plays several roles.³ First, the length should be high enough to correctly absorb photons from pulsed laser irradiation. Indeed, the laser penetration depth in the silicon nanostructures at the wavelength of 355 nm is lower than 100 nm, considering the nanostructure optical absorption and reflection in this energy range. Second, analytes have to be correctly and uniformly distributed inside the nanostructured layer to be efficiently desorbed and ionized. However, when the thickness of the layer is too high, analytes could also be trapped deeply inside the nanostructured layer. Then, although the energy was appropriately transferred to analytes, the desorption stage (plume formation and expansion) could be less efficient and thus led to a decrease of the detection sensitivity.

Here, we proposed to use porous silicon (pSi) layer made by metal assisted chemical etching from silicon-on-insulator surface to achieve the LDI of model peptides and their detection by mass spectrometry. The pSi layer has a thickness of 140 nm and the presence of SiO_x (400 nm) underneath the pSi layer will increase the heat confinement after laser irradiation, increasing the efficiency of the LDI-MS process.

In figure 1 is represented the pSi layer on SOI substrate and in figure 2 the mass spectrum obtained for a mixture of 4 model peptides at low laser fluence.

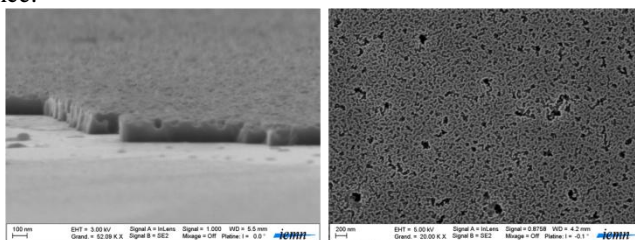


Figure 1 : SEM images of pSi on SOI : tilted view (left) and top view (right).

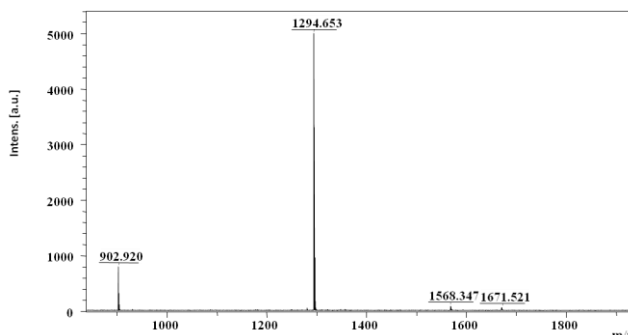


Figure 2 : Mass spectrum of 4 model peptides after LDI-MS on pSi-SOI surface.

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Optimisation de la photoluminescence de particules de silicium microporeux

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Le suivi *in situ* de la dégradation des nanoparticules de silicium poreux fait partie des principales applications actuelles de ce matériau dans le domaine biomédical, notamment pour la libération de principes actifs piégés dans la matrice poreuse [1]. Pour ce faire, les propriétés photoluminescentes (PL) des particules poreuses sont généralement utilisées [1,2]. Ce résumé reprend les différentes études qui ont été menées ces dernières années au GREMAN en partenariat avec plusieurs laboratoires étrangers afin d'étudier la morphologie des particules poreuses obtenues par gravure électrochimique et d'en optimiser les propriétés PL.

La gravure électrochimique dans un électrolyte à base d'acide fluorhydrique mélangé à un acide fort (acide chlorhydrique ou sulfurique concentré) de substrats de type p faiblement dopés a permis la formation d'une couche de silicium micro/mésoporeuse (les dimensions des pores variant de 2 à 4 nm) à très forte surface spécifique ($> 800\text{m}^2/\text{g}$) [3]. L'ajout d'un acide fort à l'électrolyte présente l'avantage de limiter la gravure chimique du silicium au cours des étapes de formation et de rinçage du silicium poreux. Les propriétés PL de ces structures ont alors été analysées et le rendement quantique a été calculé [4]. Pour améliorer le rendement quantique, les particules – habituellement séchées à l'air après rinçage – ont été séchées au sécheur supercritique afin de conserver la nanostructure poreuse intacte [5]. L'apport du séchage supercritique a été spectaculaire dans l'augmentation du rendement quantique de PL des particules poreuses (passant de 17.5% à 32.1%). Enfin, la chimie de surface de ces mêmes particules microporeuses a récemment été modifiée par hydrosilylation en présence d'acide undecylénique et l'intensité de PL a été mesurée. Cette dernière a été doublée après fonctionnalisation des particules. Le rendement quantique des particules fonctionnalisées est actuellement au cours d'investigation auprès de nos partenaires.

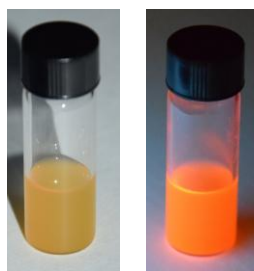


FIG.1 Solution colloïdale de particules de silicium microporeux sous lumière naturelle à gauche et sous excitation UV (350 nm) à droite.

Les auteurs souhaitent chaleureusement remercier L.T. Canham, A. Loni, M.J. Sailor, J. Joo, D. Kim, L. De Stefano, R. Moretta, M. Terracciano, I. Rea et S. Vijayakumar pour leur participation de cette étude.

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Manufacture and development of all-solid-state Li-ion micro battery based on nanostructured materials

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We report on the fabrication of all-solid state Li-ion micro battery (μ LIB) to replace a primary battery currently being used to power an intelligent device developed by a microelectronic company. This microbattery is consisted of a nano-architected anode (TiO_2 nanotubes self-organized), a polymer electrolyte in a manner consistent electrodeposited on the tube walls and a high potential cathode.

The development of the solid state μ LIB is of particular interest on the fundamental level and applied in the field of energy storage and conversion [1]. Ultimately, these microbatteries will be coupled to other objects that produce the full charge energy, which will evolve towards fully autonomous systems in the longer term. The negative electrode is constituted by TiO_2 nanotubes obtained by anodizing a titanium grid. The influences of electrochemical anodization parameters (applied potential, chemical composition of the electrolyte, anodization time) are examined to produce self-organized nanotubes with different morphologies in terms of length, wall thickness and spacing inter-tubes. The grids are not completely anodized to use Ti as a current collector. The electrochemical performance improved as a result of the electrode / electrolyte interface coating of the nanotubes with a polymer electrolyte (PEG-PMMA) [2]. This step makes use of the entire surface developed by the nanotube, which is not possible when the electrolyte is simply deposited on the surface. The physicochemical and electrochemical characterizations of the μ LIB are performed by electron microscopy and galvanostatic cycling. Fig 1.a shows the SEM images of the titania nanotubes from the top view. A very well defined self-supporting nanotubes with length of 1.45 μm were obtained. Fig 1.b shows the cyclic voltammogram curve of self-supported TiO_2 ntbns on the grid surface recorded at a scan rate of 0.5 $\text{mV}\cdot\text{s}^{-1}$ between 1 – 3 V vs. Li/Li^+ . The presence of single cathodic and anodic peaks at 1.67 and 2.17 V vs. Li/Li^+ corresponding to the insertion and extraction of Li^+ in/from anatase titania.

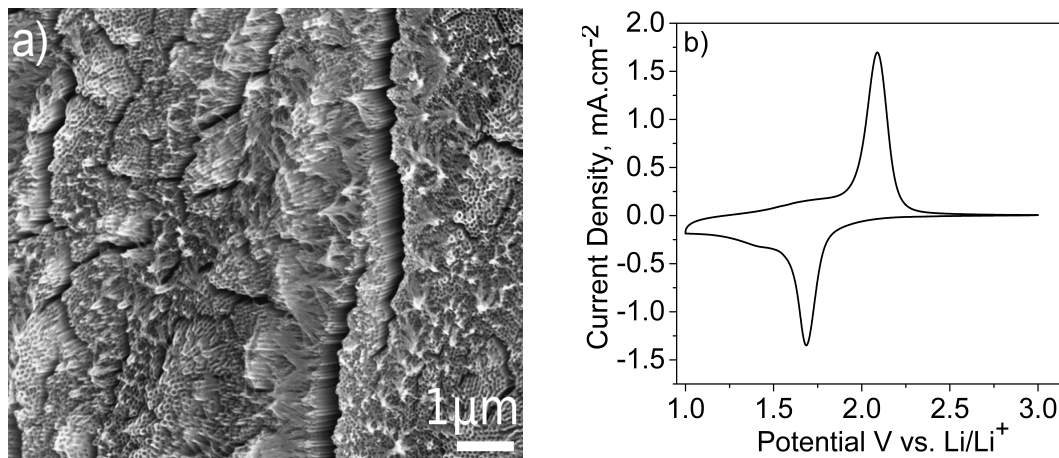


FIG. 1 a) SEM images of as-formed TiO_2 ntbns on Ti Grid and (b) cyclic voltammogram of anatase phase TiO_2 ntbns in the potential window of 1-3 V vs Li/Li^+ at the scan rate of 0.5 $\text{mV}\cdot\text{s}^{-1}$.

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Investigation of the acoustic properties of porous silicon thick layers used as backing material for Capacitive Micromachined Ultrasonic Transducers

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Introduction

An acoustic backing is required on CMUT-based linear arrays to avoid artifacts in ultrasonic images due to the Lamb wave propagation in the substrate [1]. A millimeter-thick-backing film could be stuck on the rear side of the substrate but it prevents 3D packaging and increases device dimensions. The present study proposes the use porous silicon (PS) to attenuate these waves. Previous works on PS ultrasonic applications [2] were mainly focused in the GHz frequency range with water-filled pores. Acoustic characterizations reported in these papers showed a lower acoustic impedance and velocity with increasing porosity. However, no clear evidence was reported on the ultrasonic attenuation in PS. The first aim of this work was to study the influence of the air-filled PS layers on the thickness mode resonance (in the MHz frequency range). Therefore, the acoustic properties of Si wafer/PS bilayer, without CMUT, were investigated by means of a contact measurement. Secondly, PS was etched on the rear side of a CMUT wafer and its impact on transducer pulse-echo response was evaluated.

Experimental and results

PS layers were obtained by electrochemical etching of 510 μm -thick p+-type Si wafers, (100)-oriented. Branched-pores with size ranging from 6 nm to 10 nm are usually formed with this kind of highly-doped substrate [3]. Electrolyte was composed of 30 wt% hydrofluoric acid. The current density was fixed to 50 mA/cm² and duration was adjusted to get various PS thickness, layers characteristics are given in Fig. 1. A batch of CMUT wafers was fabricated onto the same highly-doped Si substrate by using a high temperature surface micromachining process. LPCVD polycrystalline silicon was used to form the bottom electrode. PECVD PhosphoSilicate glass was used as sacrificial layer to form a 200 nm gap cavity. The 450 nm-thick membranes of silicon nitride were deposited by LPCVD at 800 °C. Cells were covered by a patterned PVD aluminium. Eventually, the wafer rear side was grinded at the end of CMUT manufacturing to clean the Si surface from all the process contaminations. PS layer was etched in the same conditions that PS3 sample. Contact measurements were implemented to characterize the thickness mode resonance of the Si wafer/PS bilayer. A single element transducer was used with central frequency close to the thickness mode, i.e. 8.5 MHz. The input acoustic admittance of the Si/PS bilayer under test was extracted

from the electrical impedance measurement of the ultrasonic transducer (UST). The UST was modelled as a two-port electrical network. The transfer matrix was determined from 3 measures of the UST electrical impedance, successively immersed in air, water and isopropyl alcohol. Wafer level pulse-echoes tests were carried to measure electroacoustic response of CMUT circular-shaped elements of 2 mm-diameter, made with 20x20 μm^2 square membranes. Measurements were done in oil with microprobes and a standard high-frequency electronic pulser. Specific protection was placed around the transducer to maintain the rear face in contact with air and avoid oil infiltration in the porous layer. The bias voltage was fixed to 45 V and a 6 V negative pulse was added through a bias-tee. The acoustic admittances of the PS samples are presented in Fig. 1. A particular attention is paid to the resonance peak of the thickness mode. Contrasts between Si and Si/PS bilayers peaks are observed for all the samples. The admittance peak shifts to higher frequencies with the increase in the PS thickness. Amplitude and quality factor of the resonance peaks clearly decrease with the increasing layer thickness. This behavior is in good agreement with the observations in [2]. The FFT of

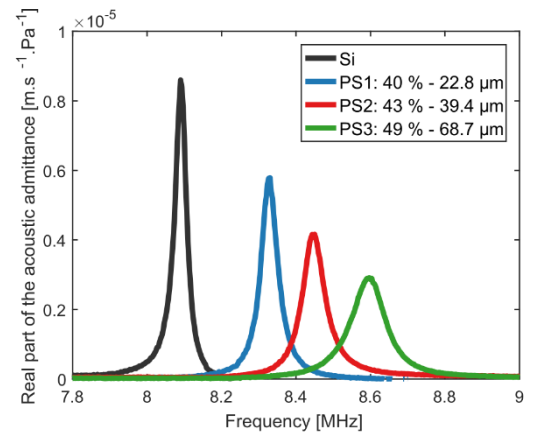


Fig. 1. Real part of the acoustic admittance of the 3 PS layers of various thicknesses etched at constant current density:

PS1: 22.8 μm -thick and 40% of porosity (→)
PS2: 39.4 μm -thick and 43% of porosity (→)
PS3: 68.7 μm -thick and 49% of porosity (→)
compared to a 510 μm -thick Si (→).

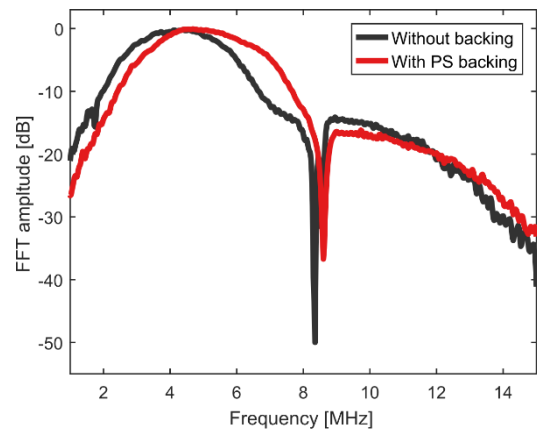


Fig. 2. FFT of the pulse-echo responses of the CMUT circular-shaped elements integrated on substrate without backing (→) on substrate with PS backing (→).

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the pulse-echo responses of the CMUT circular-shaped elements with and without PS backing are shown in Fig. 2. A cutoff imputed to thickness mode resonance is observed on the spectrum of the element integrated on the Si. The notch amplitude varies from -35 dB, without backing, to -20 dB with PS backing. As for impedance measurement, substrate ringing frequency is increased of 0.3 MHz.

Conclusion

The acoustic properties of PS layers were investigated in order to use it as backing for CMUT. The influence of PS on the pulse-echo response of circular-shaped CMUT elements was estimated. Frequency responses of both transducers with and without backing show that PS substantially reduces the cutoff due to thickness mode resonance. Further measurements along elements of an array are currently being performed to quantify Lamb wave attenuation efficiency.

Acknowledgment

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Porous Silicon Nanoparticles for Cancer Theragnostic

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During the last years, the oncology research has focused its attention in the development of nanomaterials (NMs) bearing both diagnostic and cancer-treatment properties. In that sense, is of great value, that the nanomaterial displays certain grade of stealthiness, during a reasonable period so that its diagnostic or therapeutic function can be carried out before clearance. Along with the previous properties, NMs must also exhibit some sort of biocompatibility and biodegradability, a crucial factor in biological environments. Porous silicon nanoparticles (pSiNps) have emerged as a promising and versatile platform for nanomedicine. Their outstanding properties, including excellent in vivo biocompatibility and biodegradability (the major degradation by-product is the silicic acid $[\text{SiO}_x(\text{OH})_{4-2x}]_n$ family of compounds, which appears to be nontoxic to human cells^[1,2]), and latent luminescence,^[3] have led to many applications, including the encapsulation and vectorization of therapeutic agents (drug/DNA or siRNA),^[4] and/or photosensitizers for photodynamic therapy^[5]. Furthermore, their large surface area and internal volume allow considerable amounts of cargos to be introduced into the nanoparticles by either simple loading or by covalent bonding, using convenient chemistries such as hydrosilylation, or silanization. In the present work, we present a comparative-study between pDNA/siRNA peptide entities complexed to luminescent pSiNps *via* amino-acid residues, which are previously loaded into the pSiNps by means of organic linkers. The different chemical architectures employed when engineering the linkers will play a key role in the efficiency of the produced therapeutic agent.

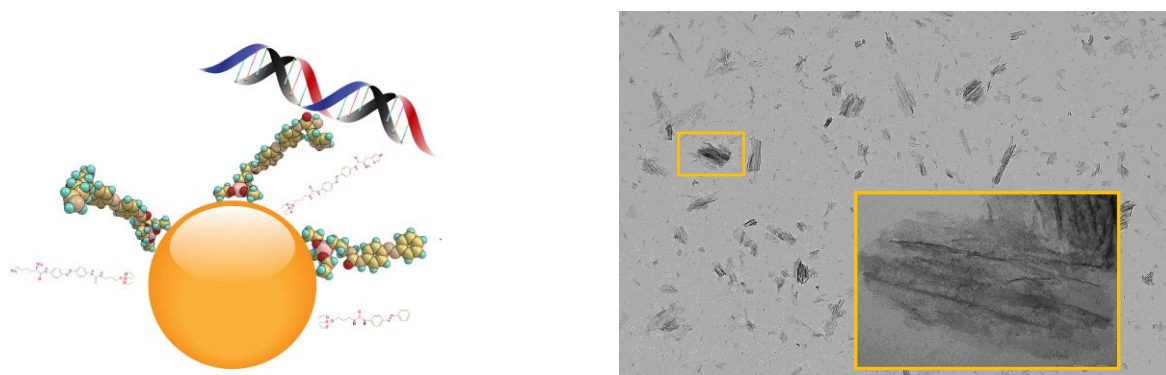


FIG. 1 – Left, Cartoon of a pSiNp loaded/chemically conjugated with different amino-acids moieties for the complexation of pDNA. Right, TEM image of a “loaded-free” pSiNp, bearing pores.

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Nanotopography of porous silicon scaffold to increase bone regeneration.

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Abstract :

Porous silicon (pSi) is a synthetic mineral biomaterial which is chemically and mechanically tunable. Its biocompatibility has been extensively studied *in vitro* and *in vivo* for drug delivery and tissue engineering. pSi degrades into silicic acid which is a natural biologically active compound with osteogenic effects. pSi microparticles along with dental pulp stem cells (DPSC) offer a promising scope for bone regeneration, as previous experiments using mesoporous silicon wafer and DPSCs have already proved its efficiency to support stem cells growth and osteodifferentiation. Understanding the kinetics of pSi degradation is especially important for *in vivo* applications.

The aim of this research was to assess porous silicon microparticles as a bioactive scaffold for bone tissue engineering and degradation kinetics of porous silicon microparticles to evaluate it as a bioactive scaffold for bone tissue engineering, promoting both human stem cell adhesion and osteodifferentiation. This study focuses on particles resorption during bone formation.

pSi particles, ranging from 50-200µm were created by electrochemical etching. Kinetics of pSi microparticles degradation was studied *in vitro* and *in vivo*. Particles resorption were followed *in vitro* in ddH₂O, PBS and culture medium, and *in vivo* after implantation in rat tail vertebrae. Release of silicic acid from the pSi microparticles was analyzed by ICP-MS (inductively coupled plasma mass spectroscopy). For bone tissue formation, pSi particles and DPSC were incubated *in vitro* to produce a bone-like matrix and evaluated by histology and Raman spectroscopy. This process was then followed *in vivo*, in rats, and investigated by µCT and histology.

ICP-MS revealed significantly sustained amount of silicic acid release from thermally oxidized pSi microparticles compared to non-oxidized pSi microparticles in PBS, during 45 days. And *in vitro* osteodifferentiation assays, with DPSC incubated on pSi demonstrated an increase of microcalcifications (Alizarin red staining) and collagen fibers formation (Raman spectroscopy). Enhanced bone regeneration was confirmed *in vivo*, with higher bone volume and mineral density in rat's bone defects treated by pSi-DPSC (µCT). Histological evaluation showed the presence of remaining particles after 1 month, with mineralized collagen around particles. After 2 months, pSi particles were completely resorbed and replaced by newly formed bone.

This work was conducted in the perspective of specific clinical conditions. Indeed, biodegradability and biocompatibility are not constitutive properties of the material and are dependent on the site of implantation. This work provides positive clue for pSi-DPSC graft to regenerate bone, especially in case of severe alveolar ridge resorption where dental rehabilitation is inconceivable or when dental implant provision is not possible due to insufficient amount of bone. Our *in vivo* results showed that pSi, along with DPSC, is able to regenerate bone and increase the vertical height of resorbed alveolar ridges, allowing possibilities of further dental treatment. Furthermore, in our experimental model of large bony defect, pSi-DPSC appeared to be an efficient scope to regenerate bone tissue, even in inflammatory environment following bone injury.

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NOTES :

A series of horizontal dotted lines for taking notes.